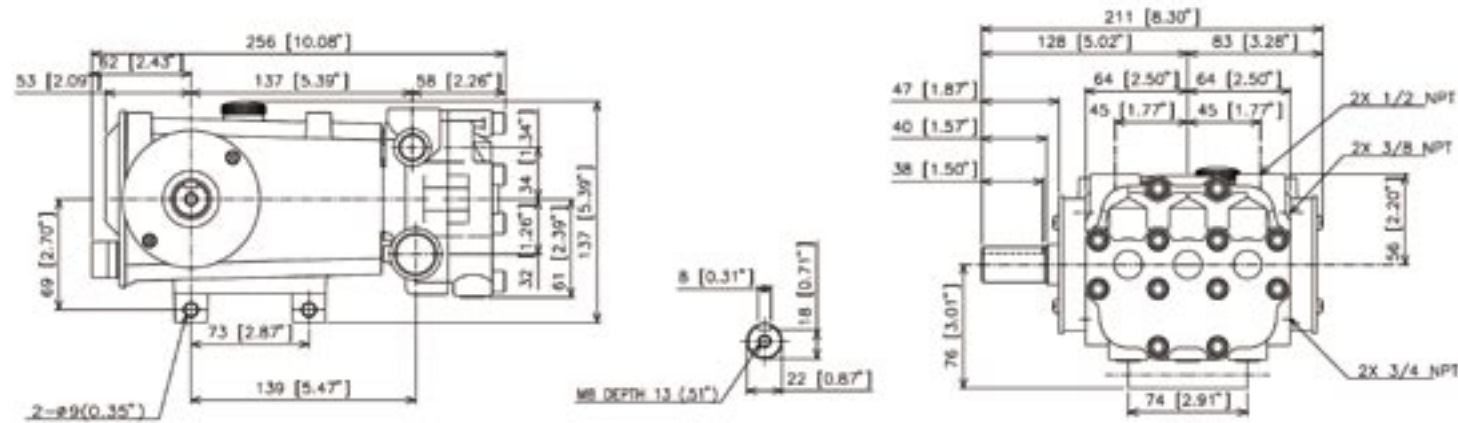
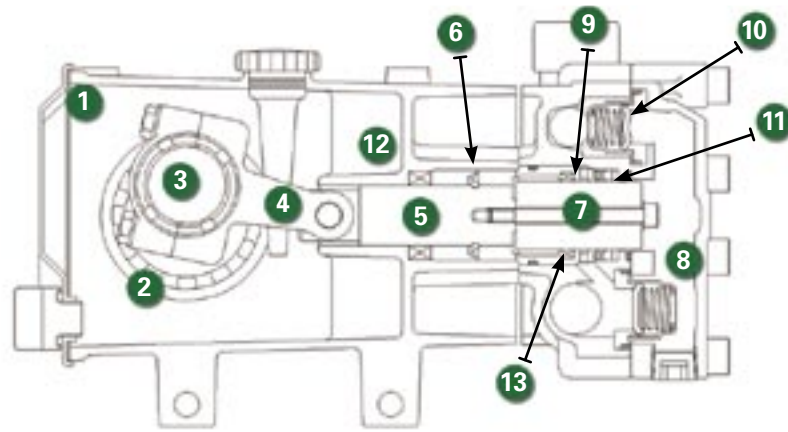


## DIMENSIONS (mm/in.)



## CUTAWAY

- 1 High strength, lightweight die cast crankcase
- 2 Oversized crankshaft bearings for long life and quiet operation
- 3 Forged crankshaft is machined for low friction, quiet operation and high efficiency
- 4 High strength connecting rods are tolerance matched for extended life and low friction operation
- 5 High polish stainless steel plunger rods for smooth operation and even wear
- 6 Zero clearance, polymer exclusionary seal protects pump crankcase from fluid entry and will not corrode
- 7 Proprietary blend, solid ceramic plungers for long wear and increased thermal shock resistance
- 8 Forged brass manifolds for strength and corrosion resistance, machined to optimize fluid flow and performance while extending useful life
- 9 Liquid-cooled, low drag seals provide long life, extended run-dry ability and increased suction lift
- 10 100% stainless steel valve construction provides superior protection against chemical and temperature damage
- 11 Mechanically-loaded seals require no adjustment and self-compensate for wear
- 12 Balanced flow crankcase ensures lubrication and quiet operation
- 13 Slide-in seal cases mean no special tools are required, making seal replacement easy

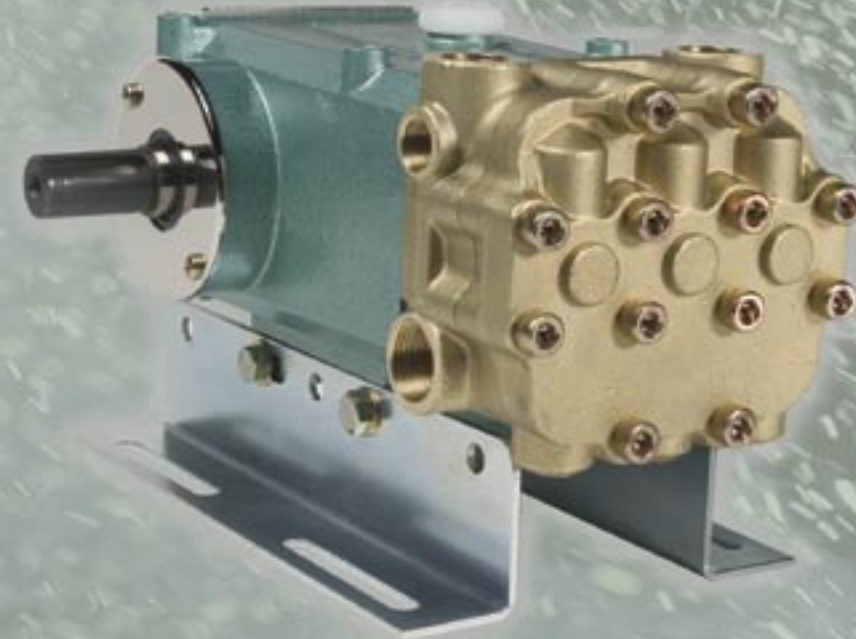


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Manufactured by Arimitsu Industry Co., Ltd., of Osaka, Japan, a leading supplier of industrial plunger pumps and systems used by industrial leaders throughout the World.



Rev.2, Model 511, (12-22)  
Part #. 108



## 5 Series Model 511

## FEATURES

- Triplex pumps provide smooth liquid flow
- Liquid cooled, low drag seals provide long life, improved suction, higher efficiency and longer dry running without damage
- Balanced flow crankcase design and precision machining ensures uniform lubrication and quiet operation
- Manifold is designed and machined to guarantee superior fluid flow
- Zero-clearance exclusionary seals protect crankcase

## QUALITY

- 100% stainless steel valve assemblies deliver greater temperature and chemical handling abilities
- Precision ground ceramic plungers utilize a proprietary material blend for long life and increased thermal shock resistance
- Forged brass manifolds offer strength and corrosion resistance
- Proprietary, proven seal blend maximizes life and increases maintenance intervals
- Oversized crankshaft bearings for long life and quiet operation

## MAINTENANCE

- No special tools required for repair or maintenance
- Fluid end is easily serviced without entering crankcase
- Easy access seal case and valve assemblies
- Seals require no adjustment

## SPECIFICATIONS

Model 511	US	METRIC
Flow	6.5 gpm	26 lpm
Pressure	1500 psi	105 bar
RPM	1000	1000
Inlet Pressure	-5 to 70 psi	0-5 bar
Inlet	3/4"	3/4"
Outlet	1/2" & 3/8"	1/2" & 3/8"
Oil requirement	19 oz.	.55 L
Shaft Dia.	.866"	22 mm
Max Liquid Temp.	175°F	80°C
Shaft Location	L or R	L or R
Weight	21 lbs.	9.5 kg

Determining Pump RPM	$\frac{\text{Rated GPM}}{\text{Rated RPM}}$	=	$\frac{\text{"Desired" GPM}}{\text{"Desired" RPM}}$
Determining Required HP	$\frac{\text{GPM} \times \text{PSI}}{1460}$	=	Electric Brake H.P. Required
Determining Motor Pulley Size	$\frac{\text{Motor Pulley OD}}{\text{Pump RPM}}$	=	$\frac{\text{Pump Pulley OD}}{\text{Motor RPM}}$

## Parts List

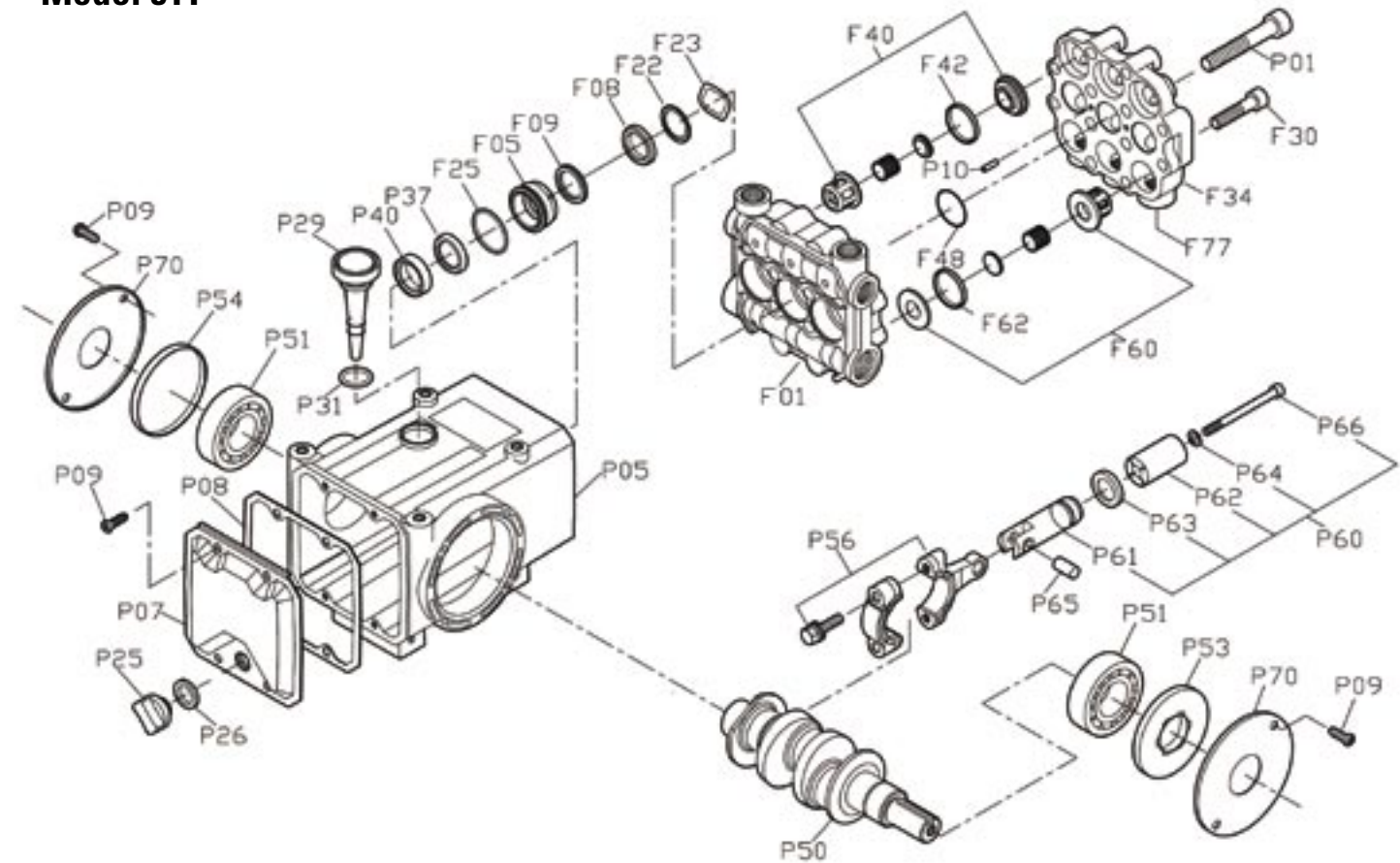
REF. #	PART NUMBER	PART NAME	MATERIAL	QTY
F01	0257201010	MANIFOLD	BRASS	1
F05	A3050	SEAL RETAINER	BRASS	3
F08	A3163	V-PACKING	NBR/TEXTILE	3
F09	A3147	VACUUM SEAL	NBR	3
F22	A3256	SPREADER	BRASS	3
F23	A3244	WAVE WASHER	STAINLESS	3
F25	9203B15032	O-RING, RETAINER	NBR	3
F30	A3236	BOLT, MANIFOLD	PLATED STEEL	8
F34	0257103200	MANIFOLD, VALVES	BRASS	1
F40	A3148	VALVE ASSEMBLY, OUTLET	STAINLESS	3
F42	A3146	GASKET	NBR	3
F48	A3224	O-RING, MANIFOLD	NBR	3
F60	03620038002	VALVE ASSEMBLY, INLET	STAINLESS	3
F62	A3222	GASKET	NBR	3
F77	A3351	PLUG, MANIFOLD	BRASS	3
P01	A3227	BOLT, HEAD	PLATED STEEL	4
P05	A3361	CRANKCASE	ALUMINUM	1
P07	A3353	BACK COVER	PLATED STEEL	1
P08	A3048	GASKET	BONDED PAPER	1
P09	9136B05010	SCREW, PHILLIPS	PLATED STEEL	8
P10	A3354	DOWEL PIN, MANIFOLD	STEEL	2
P25	A3356	DRAIN PLUG	FP	1
P26	A3343	GASKET	NBR	1
P29	01300026000A	OIL DIPSTICK ASSEMBLY	FP	1
P31	A3305	O-RING, DIPSTICK	NBR	1
P37	A3055	WATER SLINGER	NBR/FP	3
P40	0256302400	OIL SEAL	NBR	3
P50	A3390	CRANKSHAFT	STEEL	1
P51	A3049	BEARING	STEEL	2
P53	A3275	COVER	NBR	1
P54	A3276	COVER	NBR	1
P56	A3271	CON-ROD ASSEMBLY	ALUM/STEEL	3
P60	02771047S0	PLUNGER ASSEMBLY		3
P61	A3056	ROD	STAINLESS	3
P62	A3080	PLUNGER	CERAMIC	3
P63	0257004850	SPACER	BRASS	3
P64	A3264	GASKET	COPPER	3
P66	A3358	BOLT	STAINLESS	3
P65	A3047	PIN, PLUNGER	STAINLESS	3
P70	A3287	COVER, BEARING	PLATED STEEL	2

\* Material listed may be a proprietary version. Parts names without part numbers are only available within complete assemblies.

\* Material codes: FP=Flouropolymer, NBR=Medium Nitrile (Buna-N), STAINLESS=Stainless Steel (300 Series)

## Exploded View

### Model 511



12/05

REF. #	PART NUMBER	PART NAME	MATERIAL	QTY
	A3003	RAIL, 5 SERIES	PLATED STEEL	2
	A8037	OIL, BOTTLE, 32oz., ISO 100		1
	A1009	VALVE KIT, INLET (F60, F62)	STAINLESS/NBR	1
	A1010	VALVE KIT, OUTLET (F40, F42)	STAINLESS/NBR	1
	A1014	SEAL KIT 511, (F08, F09, F25)	NBR	1
Recommended Accessories				
	70100	6085 REGULATOR, 15 GPM, 1200 PSI	BRONZE/CERAMIC	1
	70102	60105 REGULATOR, 15 GPM, 1500 PSI	BRONZE/STAINLESS	1

### Horsepower Requirements

	Pressure (psi)							
	RPM	GPM	LPM	1000	1100	1250	1500	1600
<b>511</b>	850	5.4	21.4	3.7	4.1	4.6	5.5	5.9
	950	6.0	23.9	4.1	4.5	5.1	6.2	6.6
	1000	6.5	25.7	4.4	4.9	5.5	6.6	